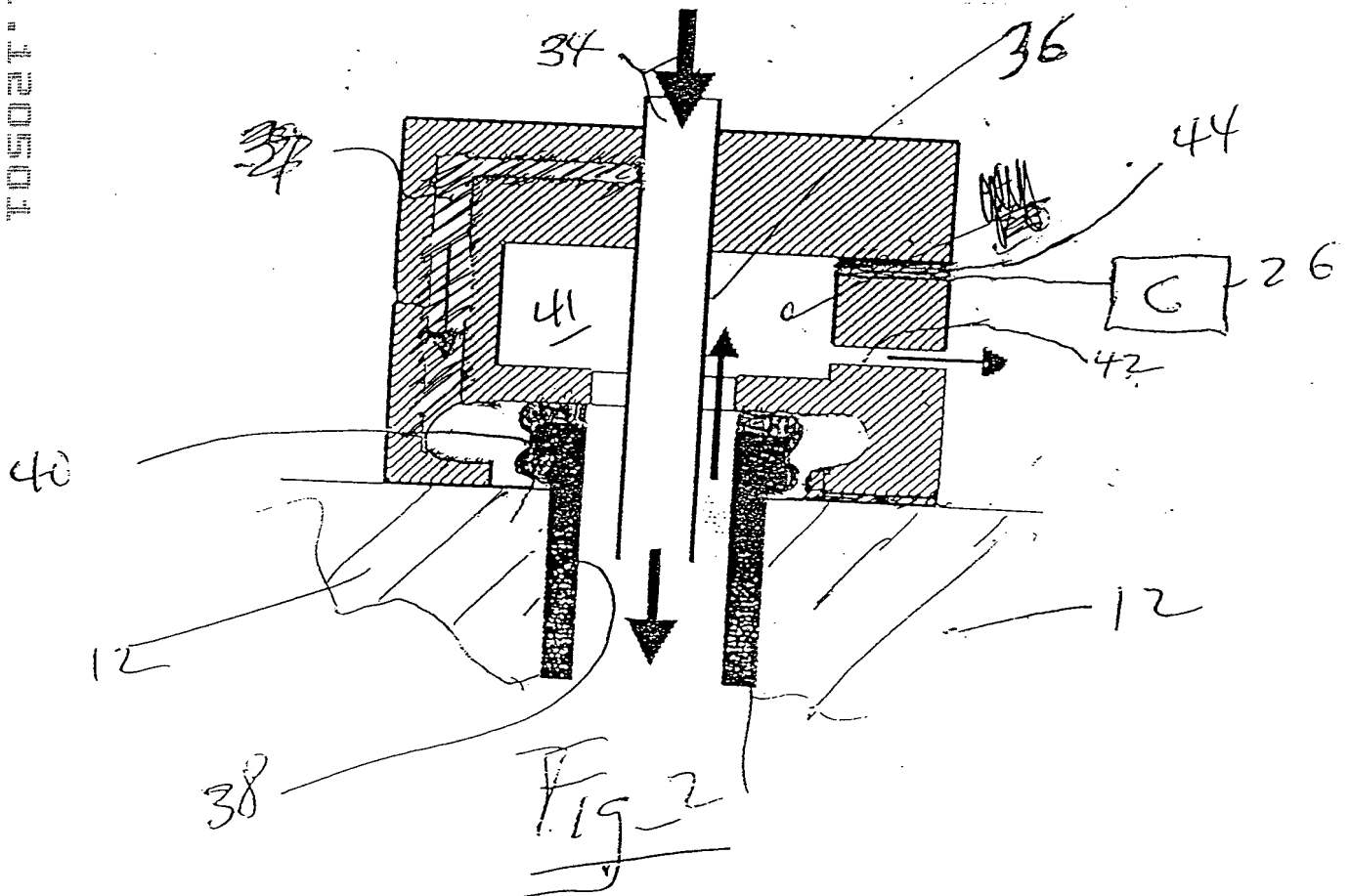
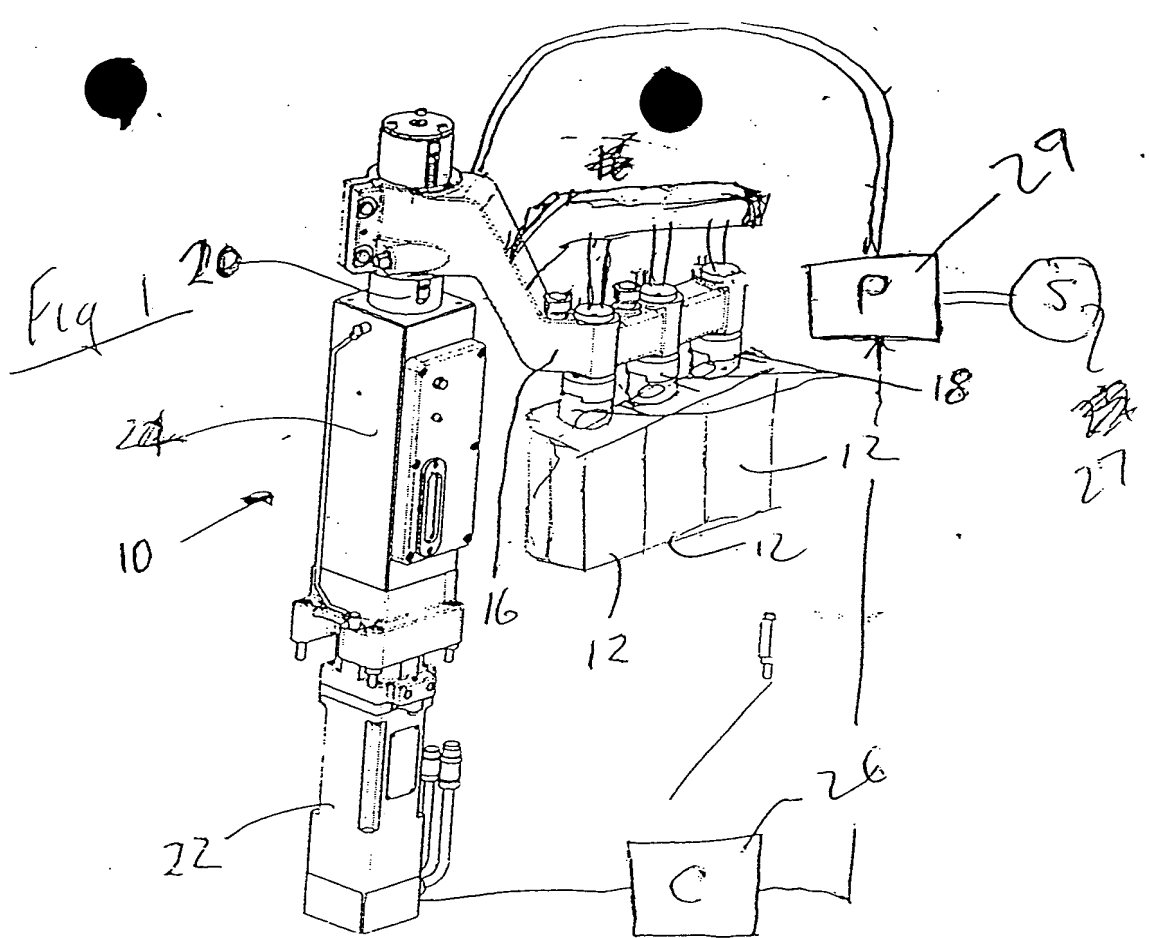


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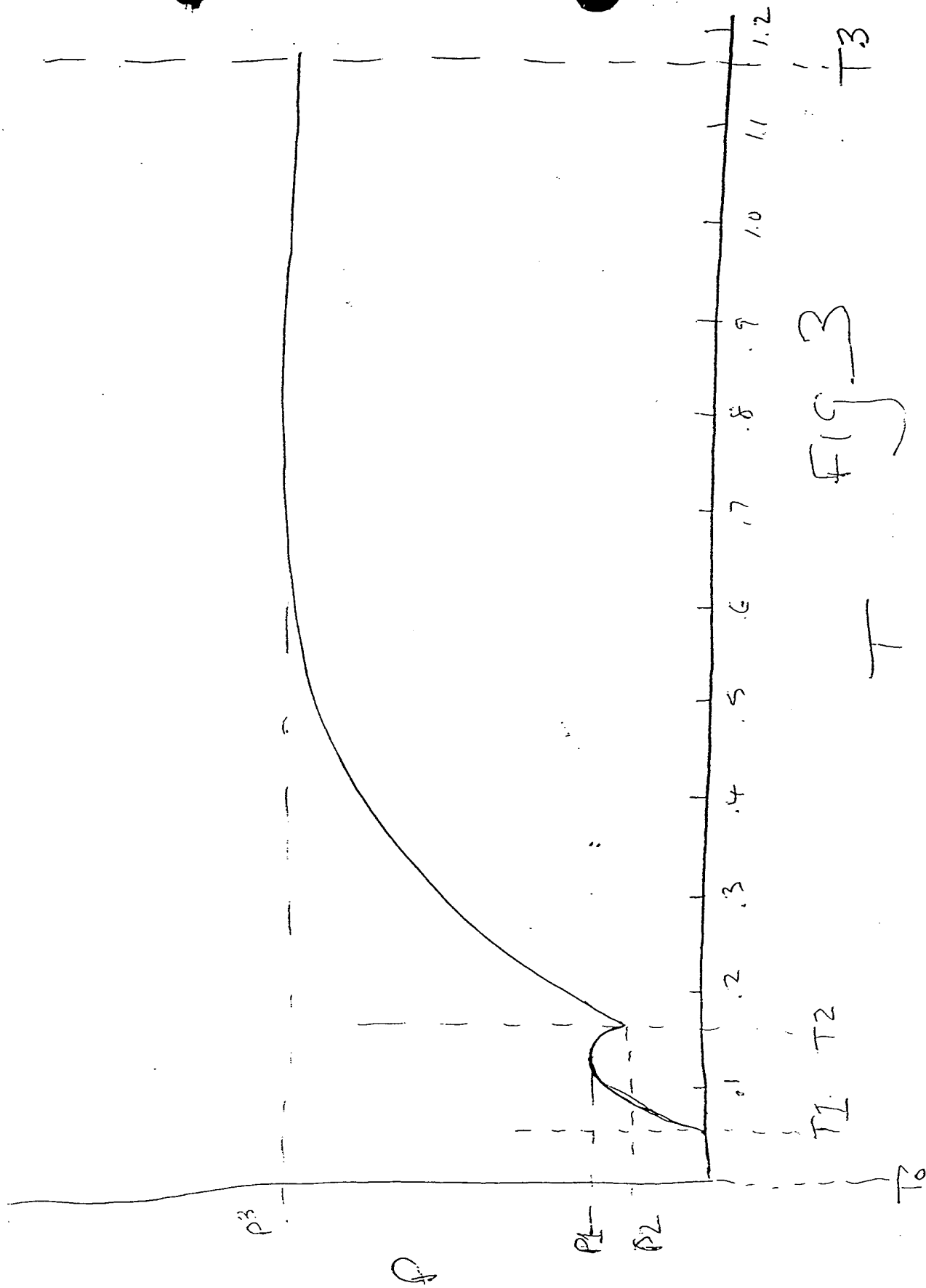


Fig. 3

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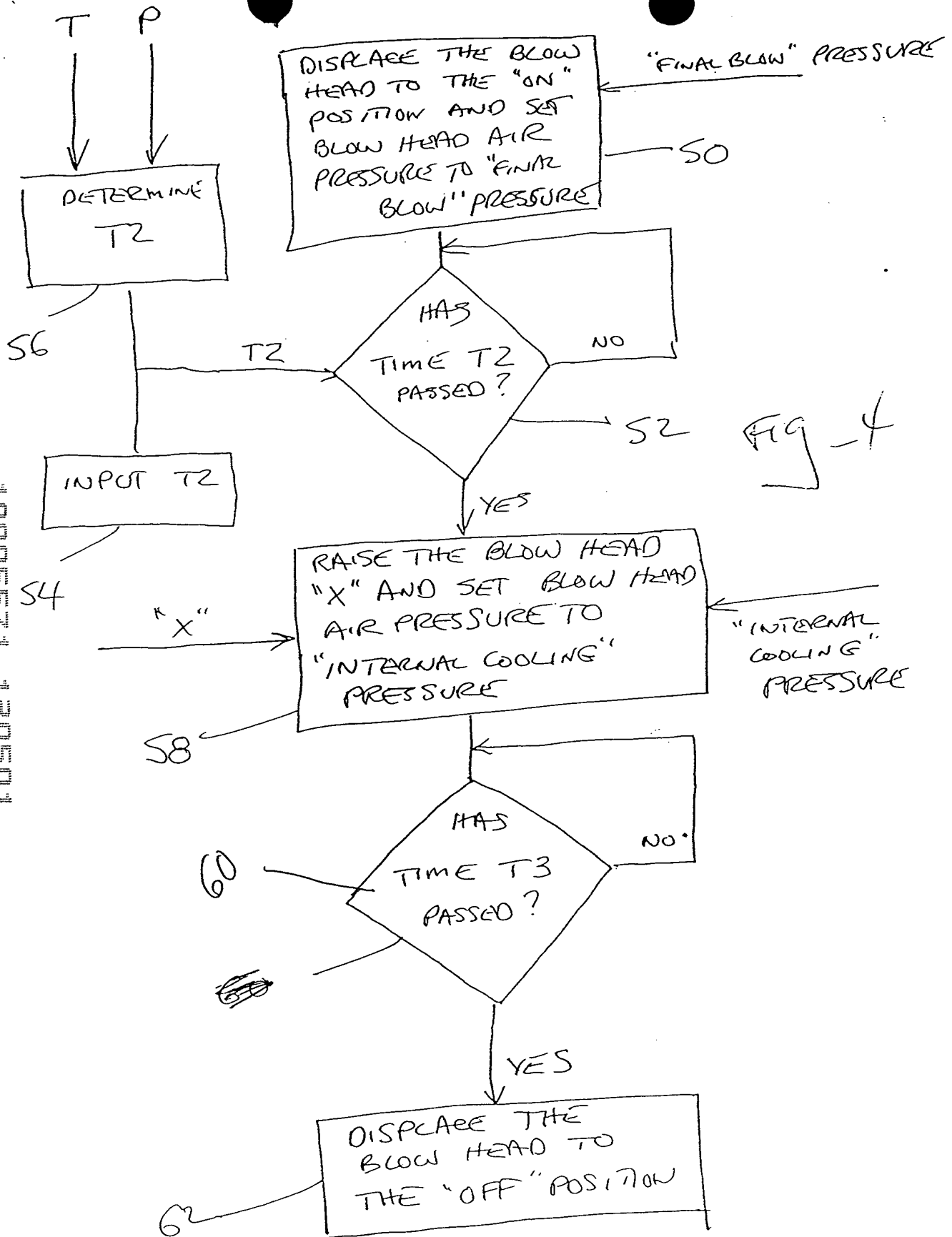
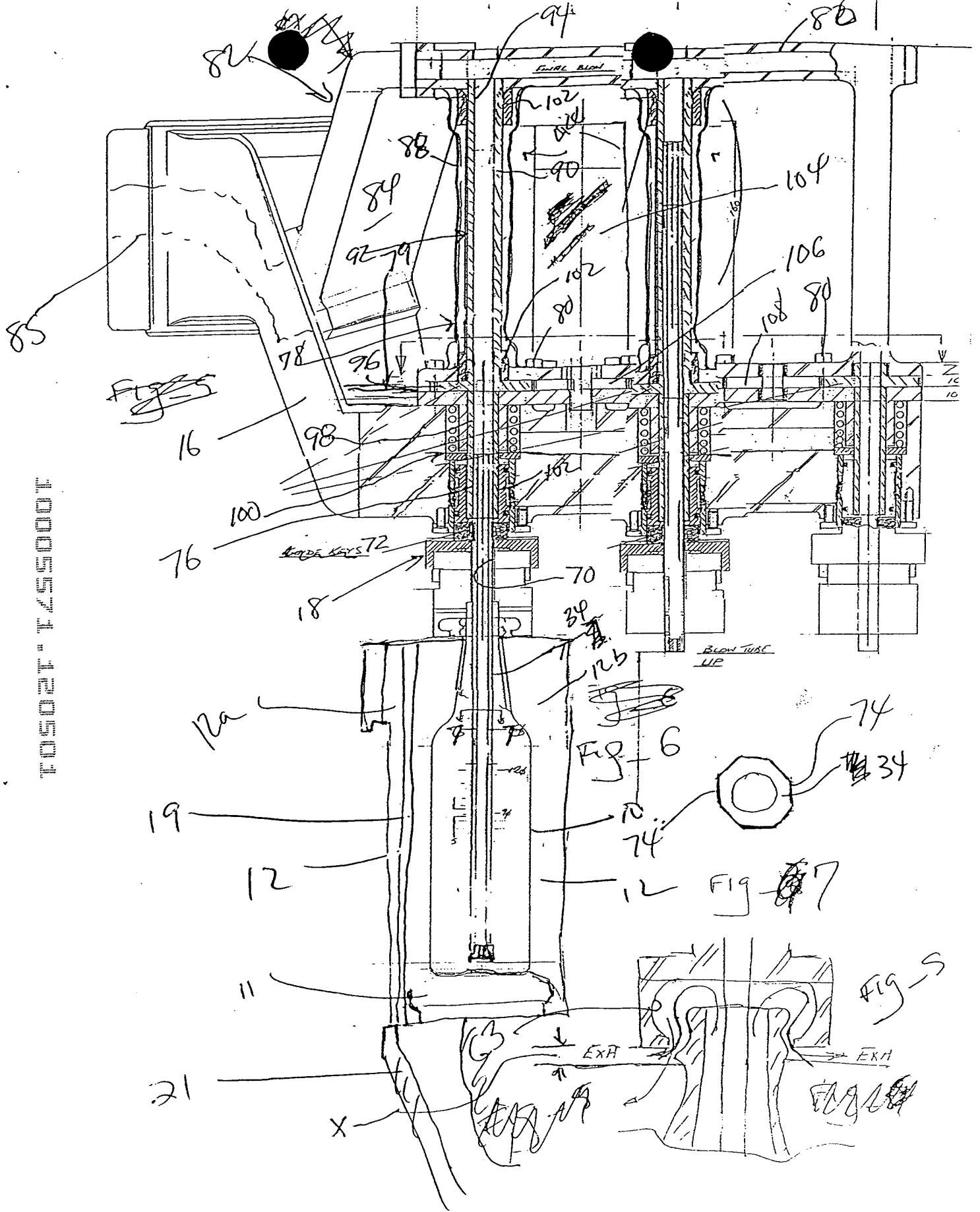
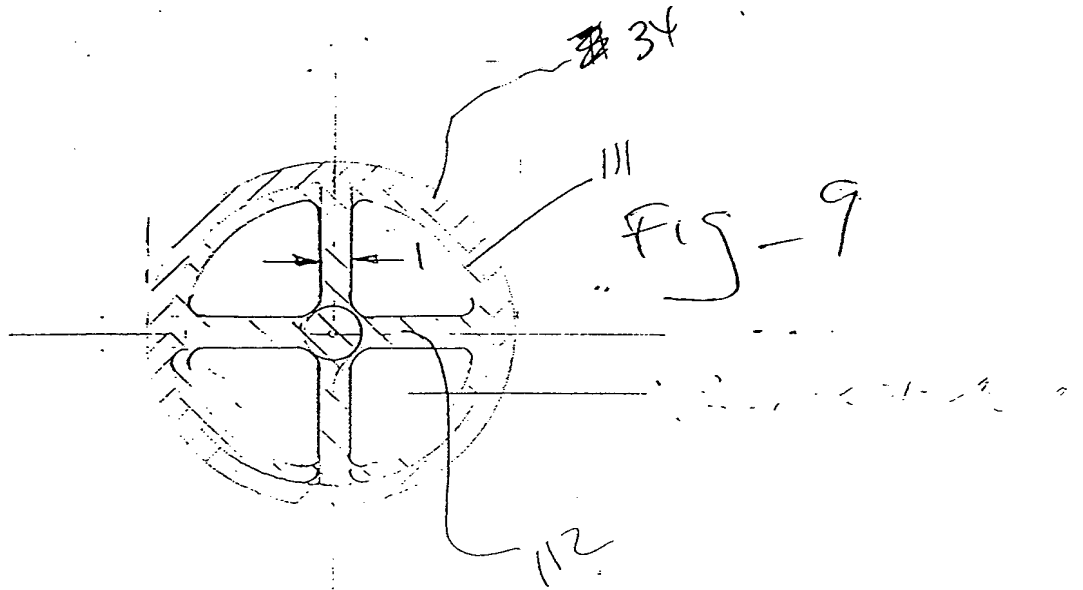
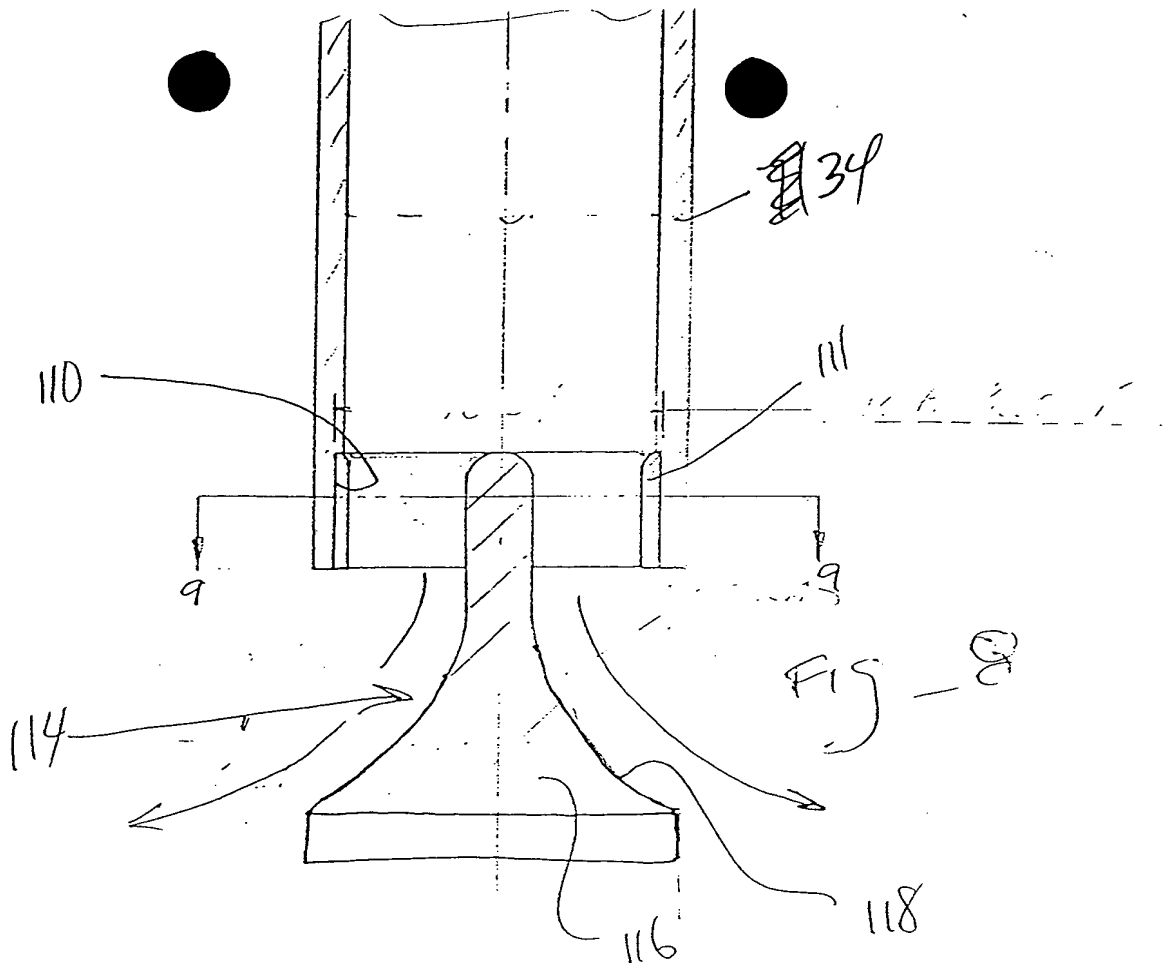


Fig - 4

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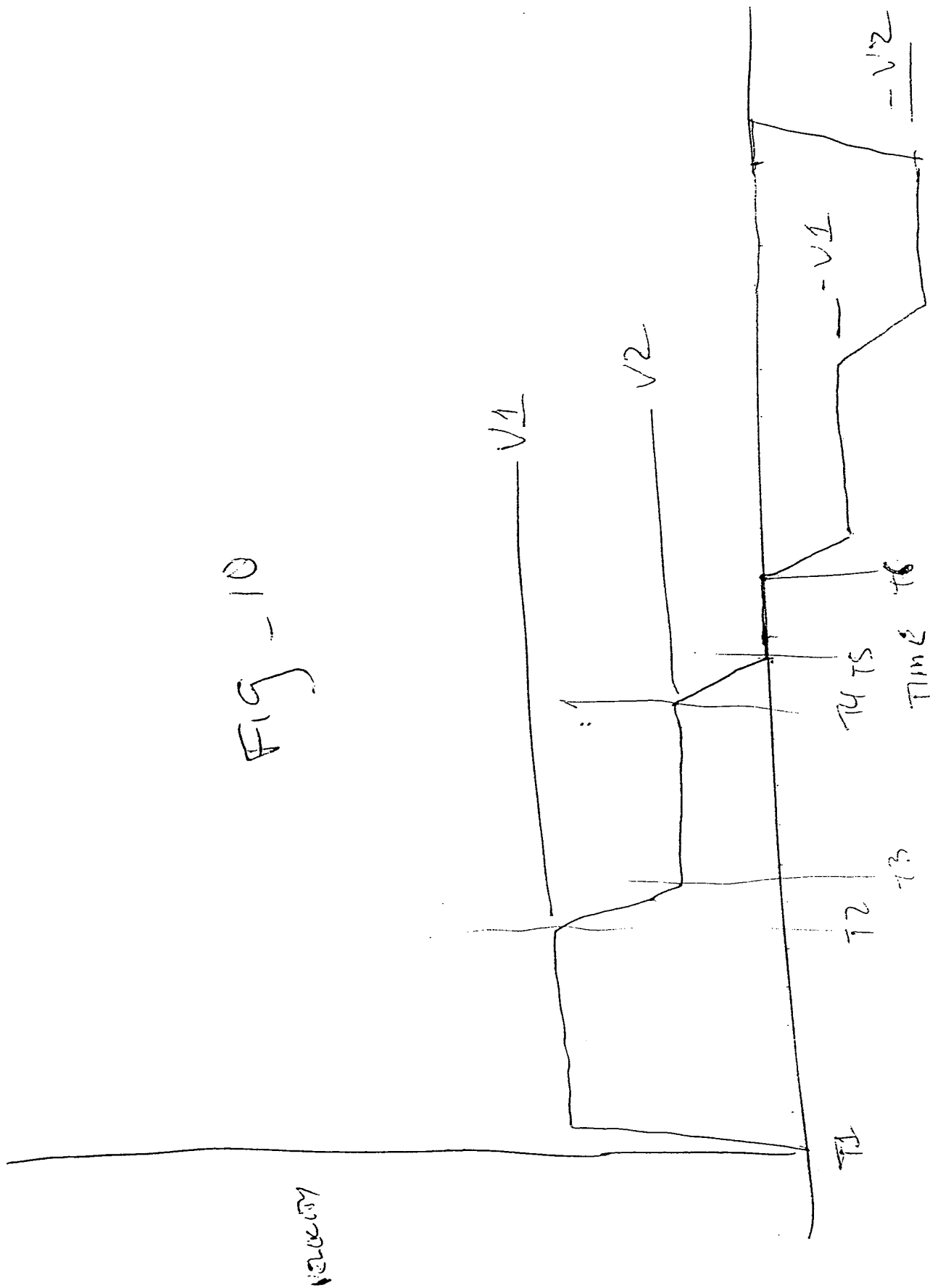


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FIG - 10



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Fig. 11

V_1

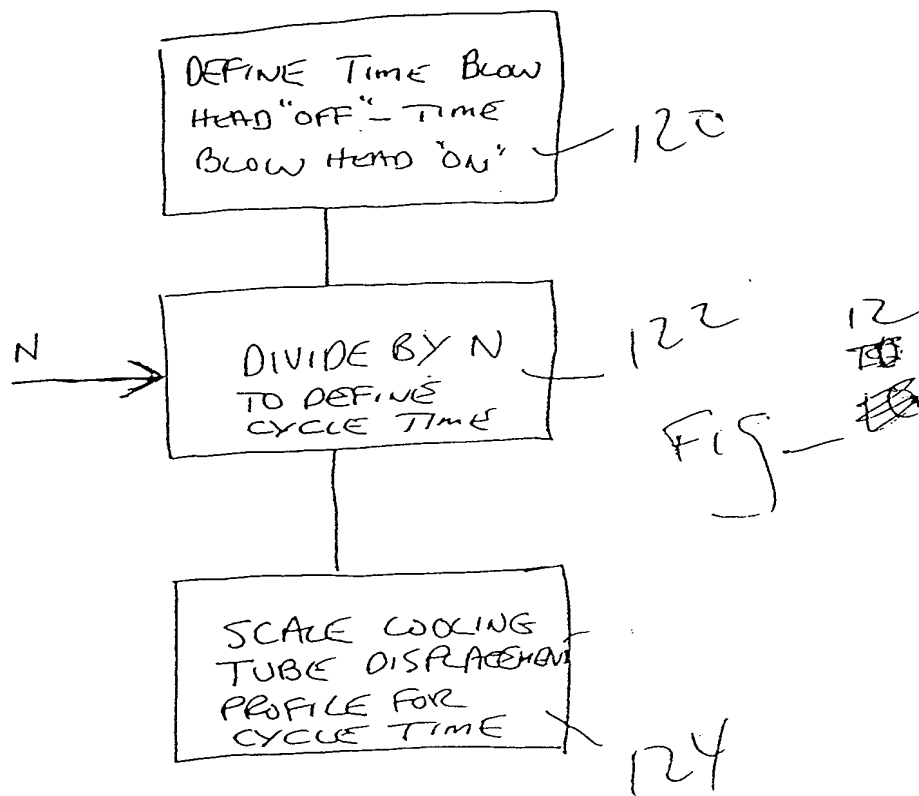
V_2

$-V_2$

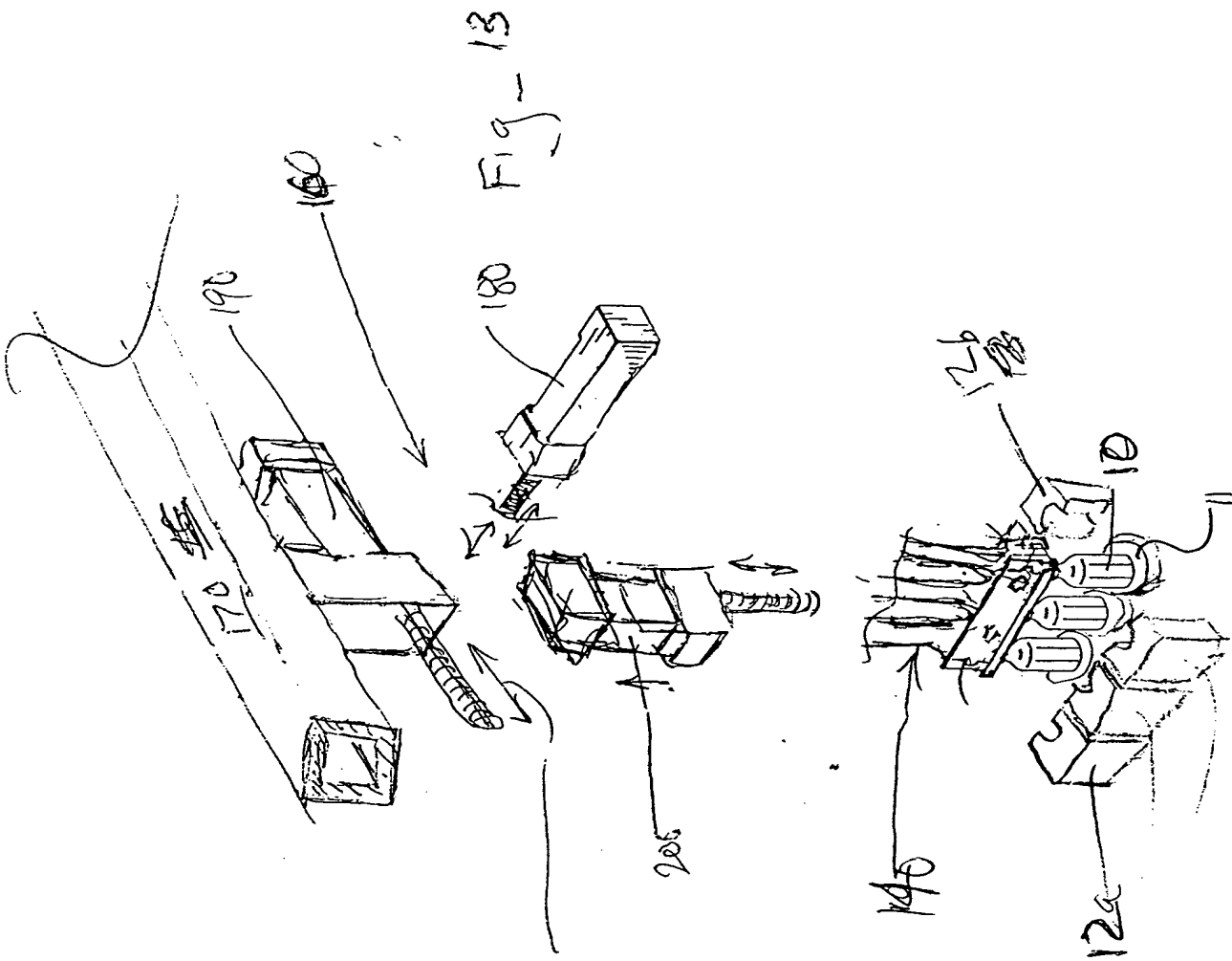
$-V_1$



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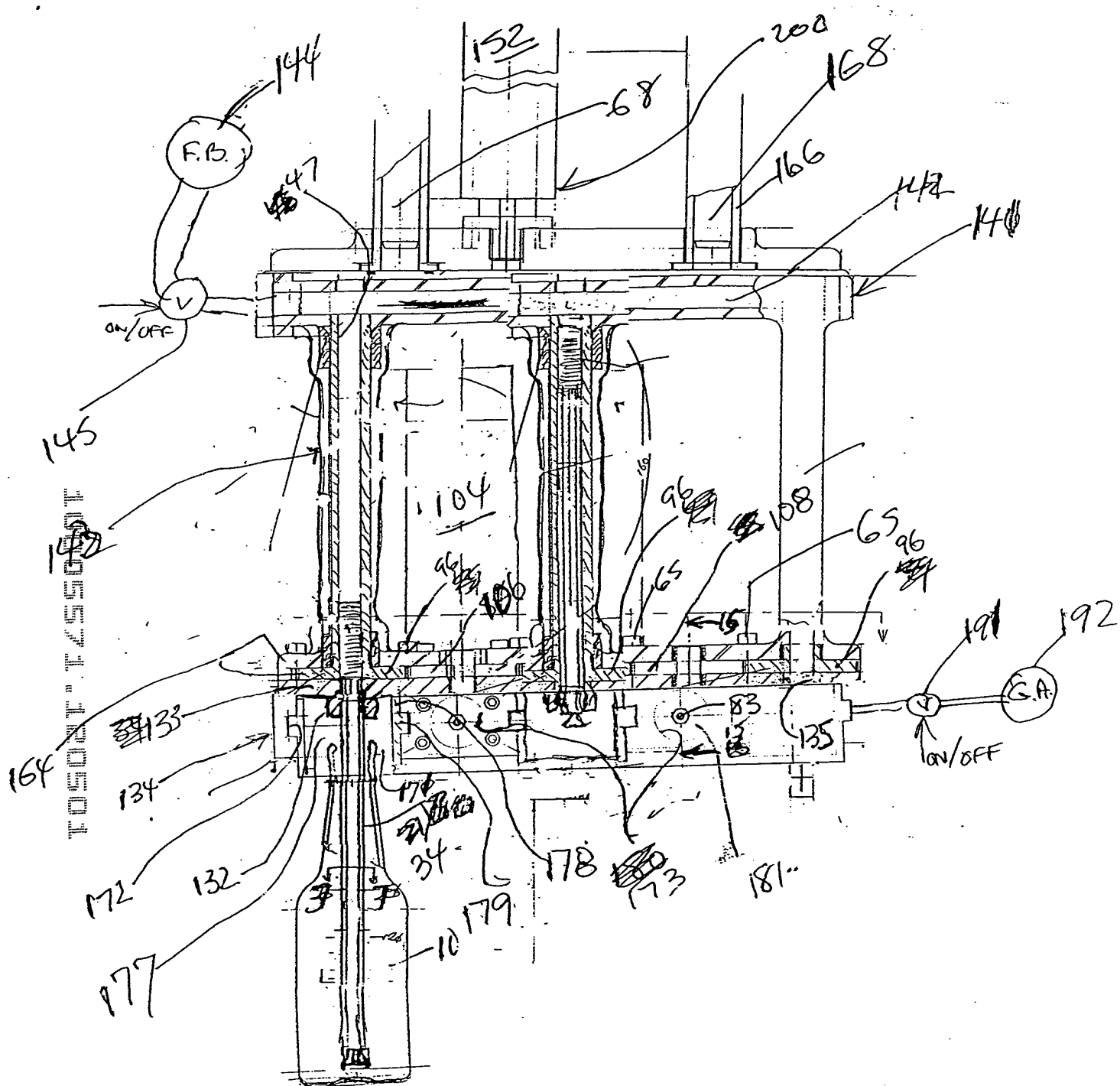
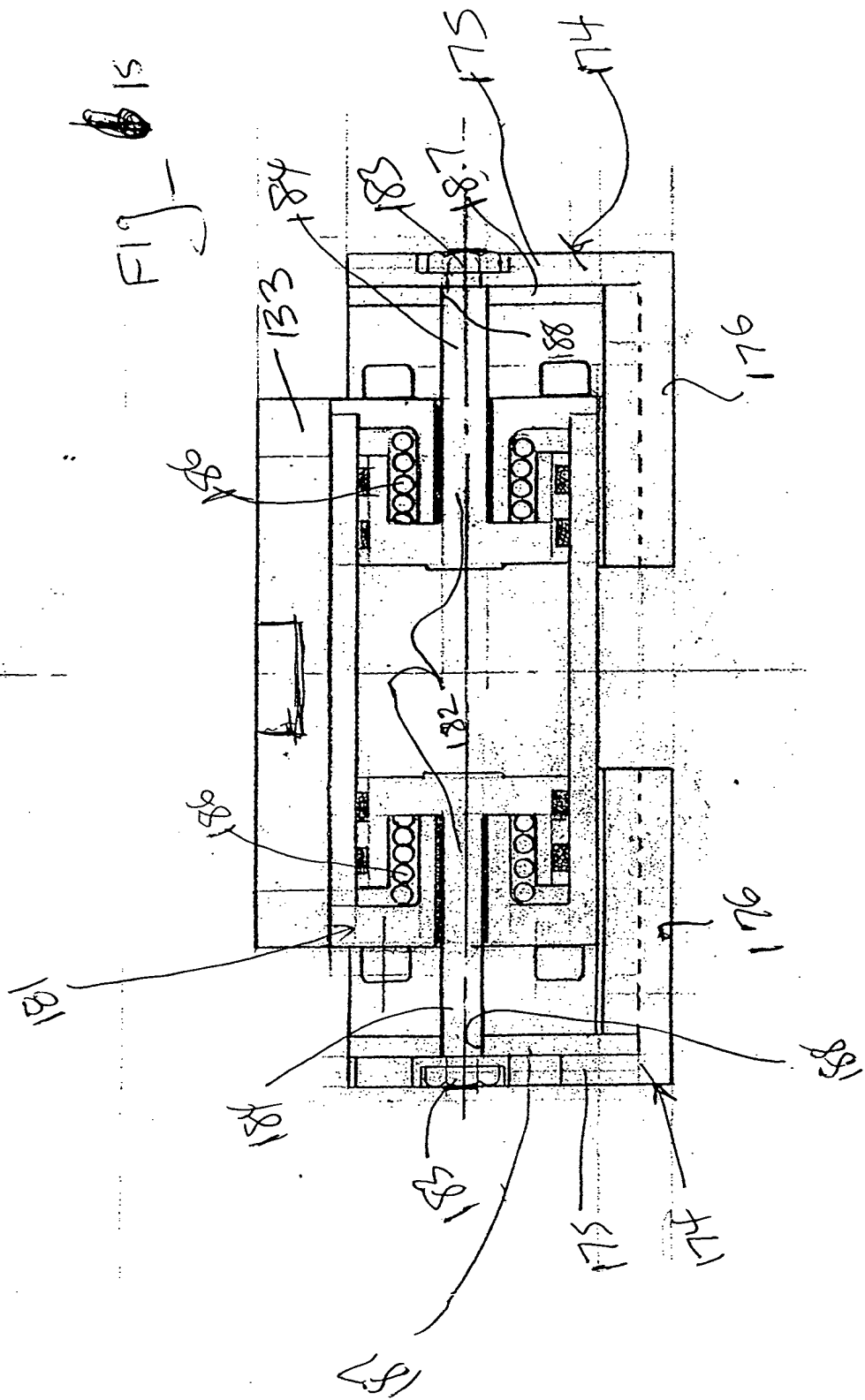
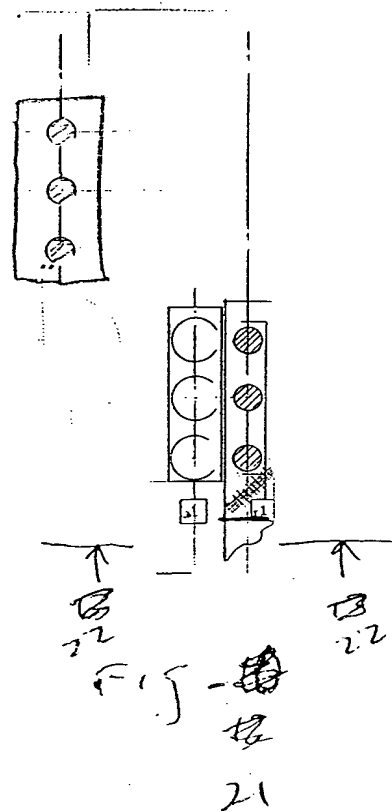
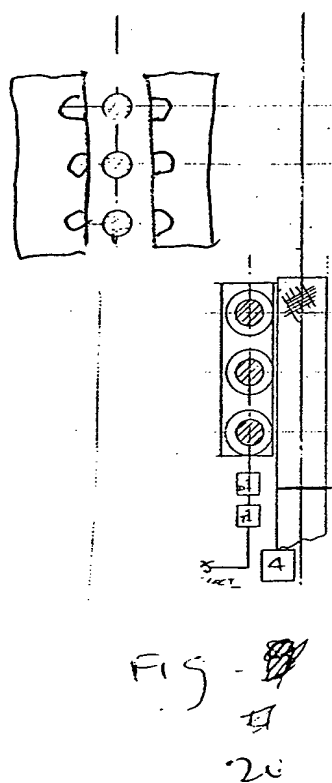
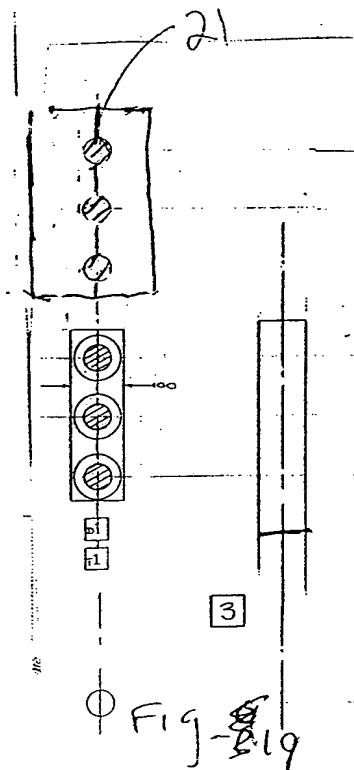
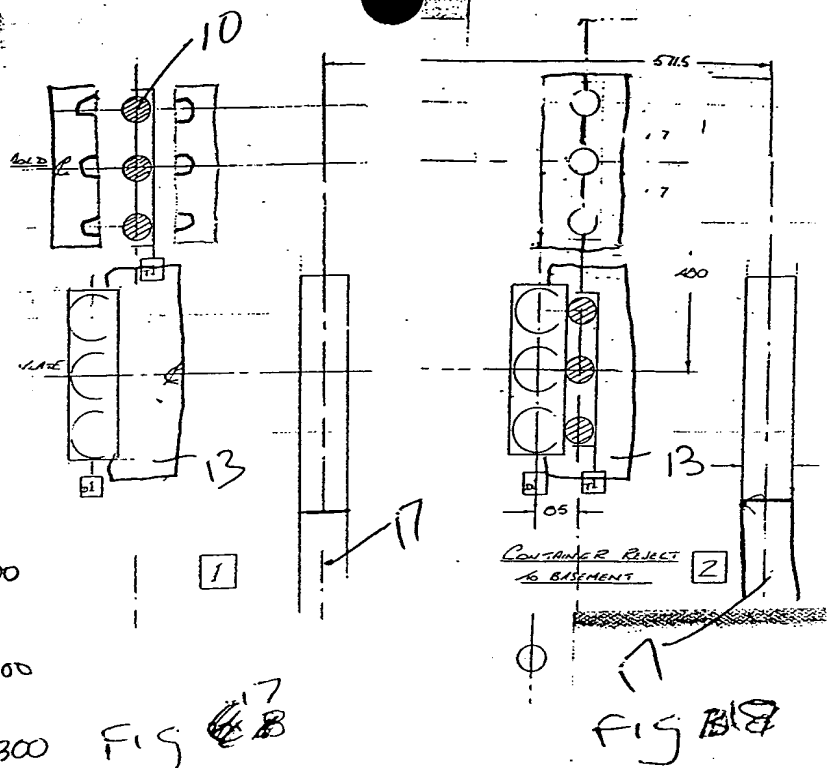
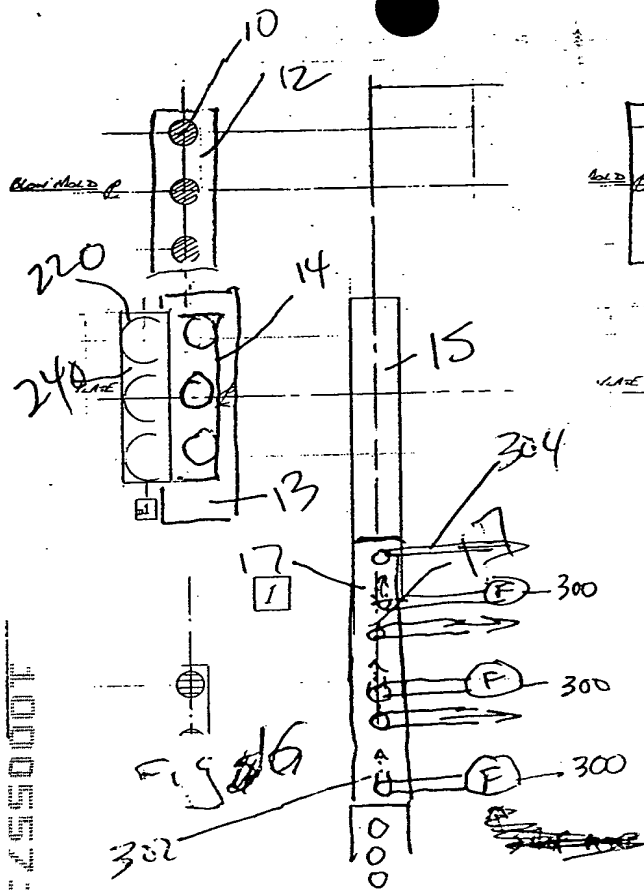


FIG - 14

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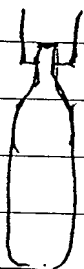
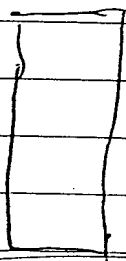


FIG. 22

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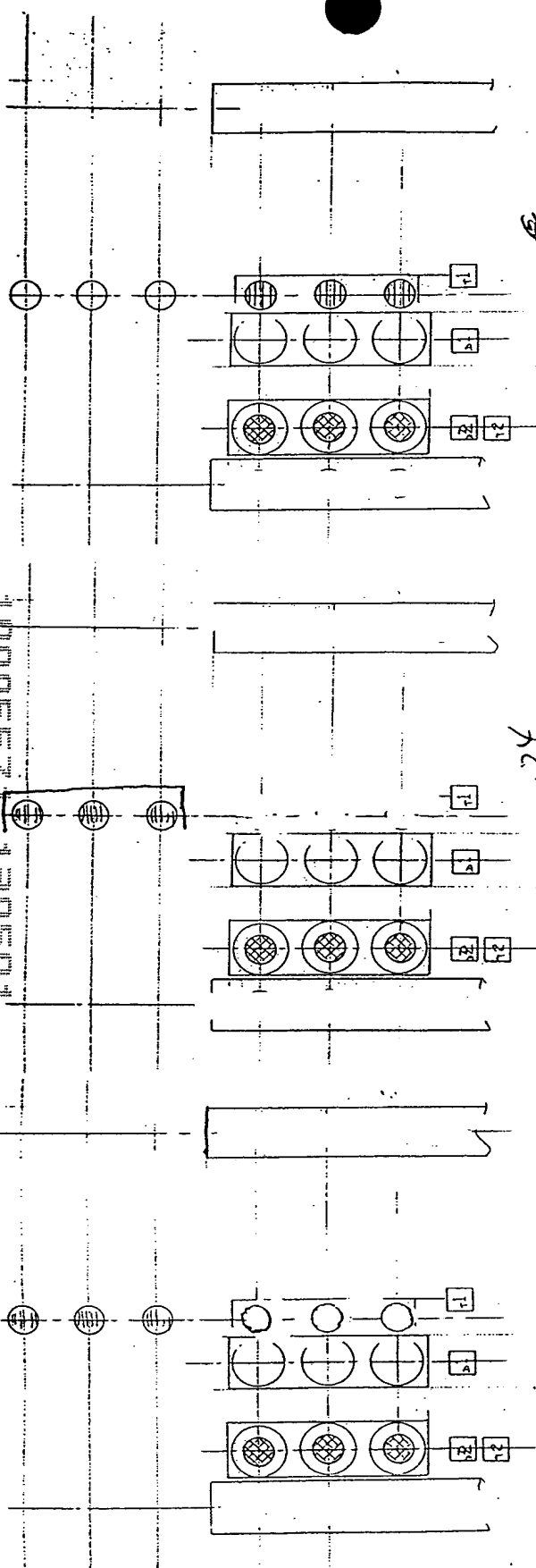
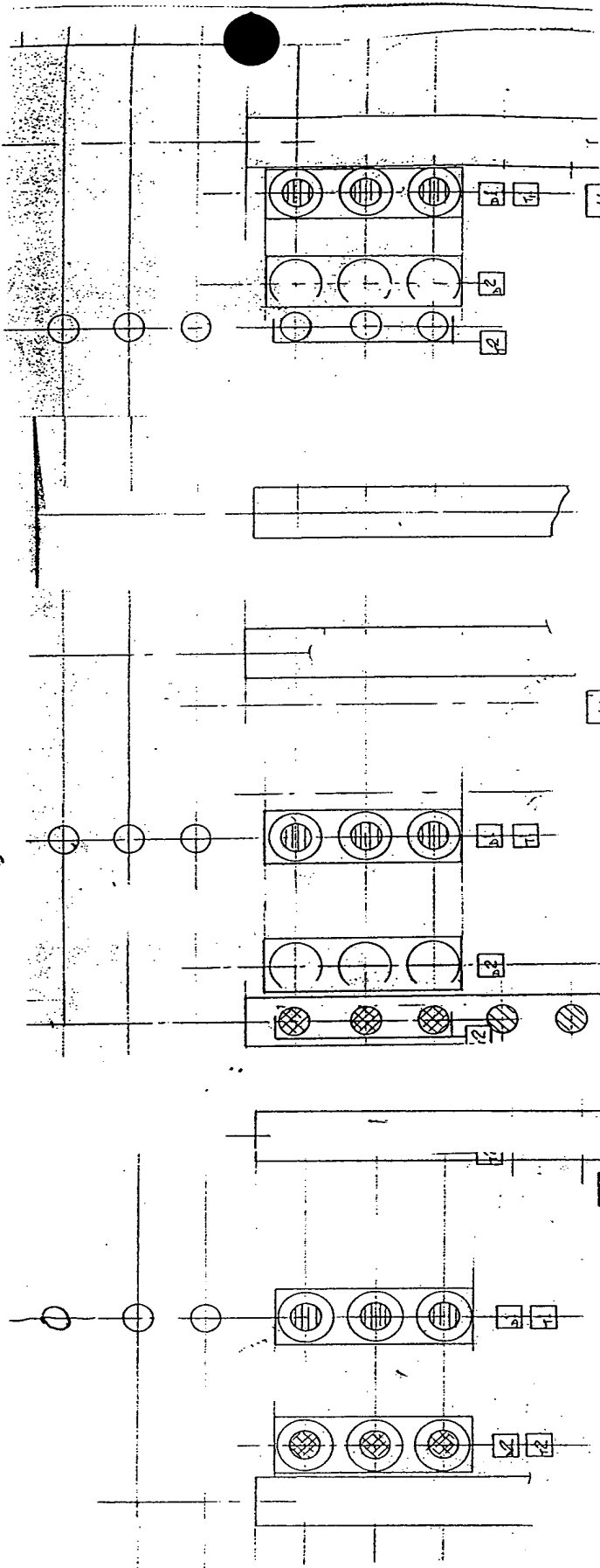


Fig-25

Fig-24

Fig-23



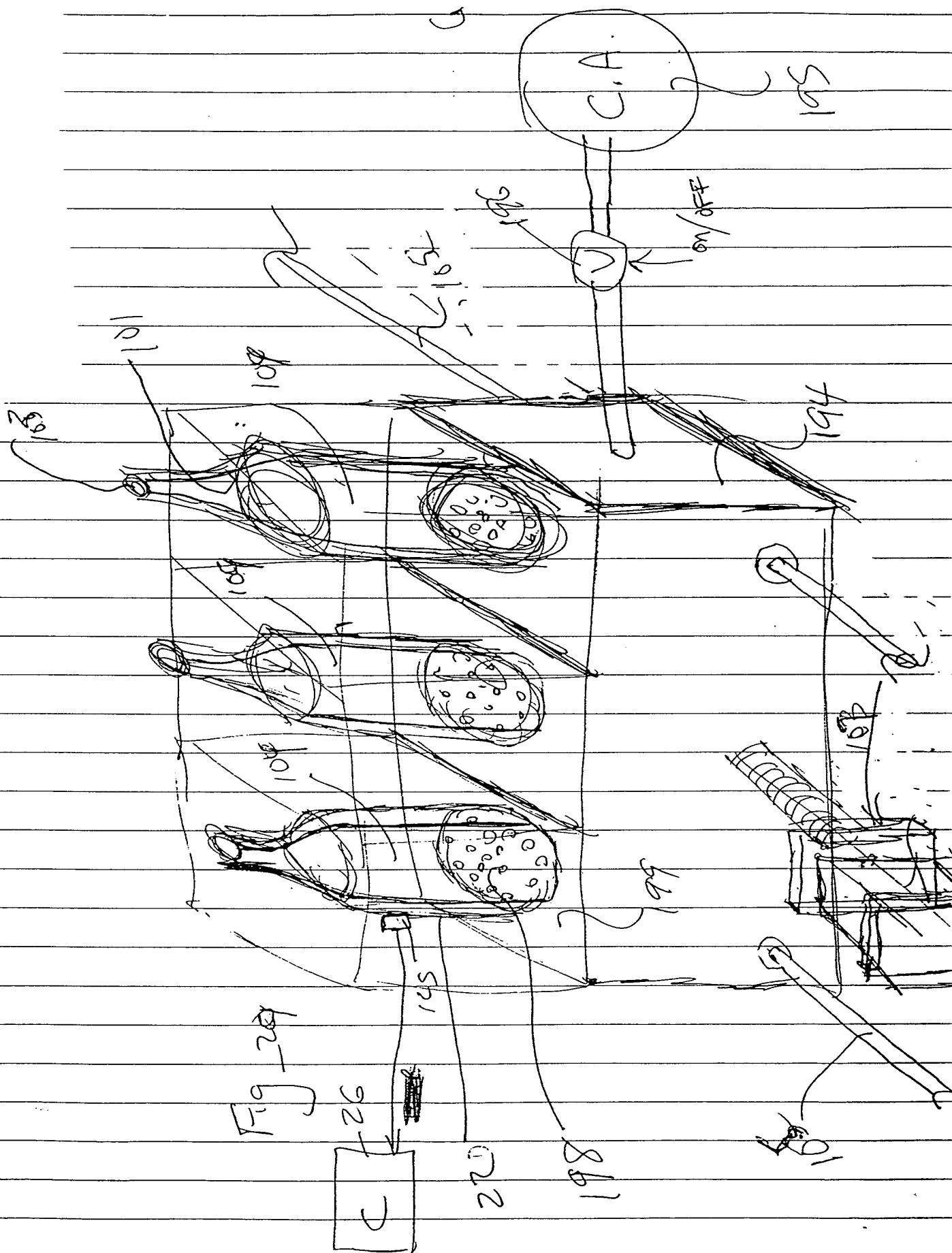
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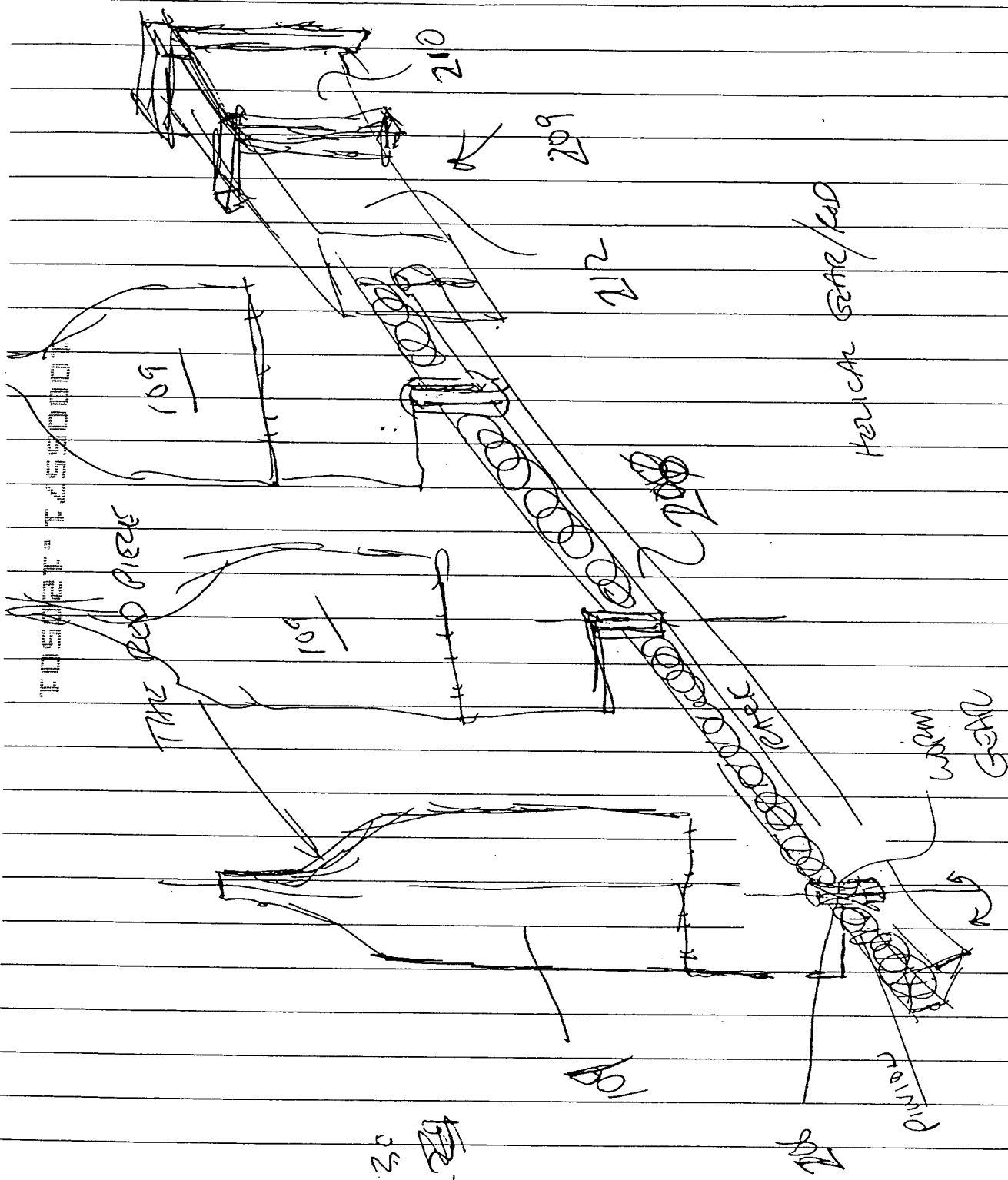
Fig-26

Fig-27

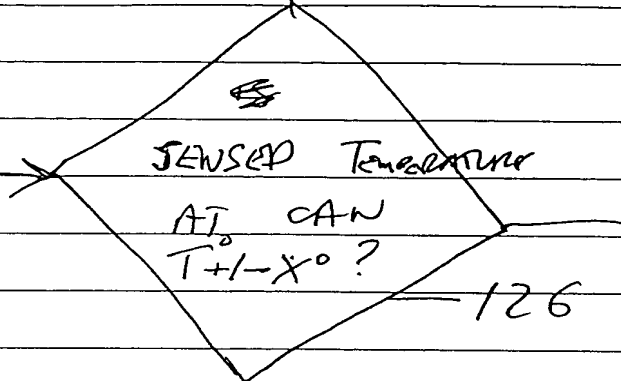
Fig-28

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- T_0
- X_0



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Fig - 31

THE
REFUEL, BOTTLES

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Fig - 32

THICKNESS
DUE TO

BLOW FORMING

ANNEALING POINT

DECLINE TUNNEL

TAKEOUT ASSEMBLY
AND PLY
11/22/14

BLOW
MOLD

